





Resilient Wedge IPS Gate Valves



- AquaFuse ControlFlo gate valves are cast, machined, assembled, and tested 100% in the United States of America by Clow Valve.
- Stem nut independent of wedge for non-binding operation.
- Bolt and nut design instead of recessed socket head capscrews for ease of maintenance.
- Newest, state-of-the-art machining and coating technology.
- Meets all AWWA C509, C550, and NSF 61 standards.

| Item | Operating Feature | |
|--------------------|--|--|
| STANDARD MATERIALS | | |
| Body & Cover | Ductile Iron to ASTM A 536, 70-50-5 | |
| Coating | Heat Fused Epoxy to meet AWWA C550 | |
| Operating Nut | Iron to ASTM A126, CLASS B | |
| Stem | Bronze ASTM B584, C86700 | |
| Wedge | Ductile Iron ASTM A536 / EPDM Encapsulated | |
| Stuffing Box | Ductile Iron ASTM A536, Grade 70-50-5 | |
| Stem Nut | Bronze (NDZ) ASTM B763, Alloy C99500 | |
| Bolts & Nuts | Stainless Steel ASTM F593C / F594 | |
| O-rings | EPDM | |
| OPTIONAL MATERIALS | | |
| Pipe | Pipe 4710 to AWWA C906 in DR9, DR11, DR13.5 or DR17 IPS suitable for Butt Fusion or Electrofusion joining | |
| Bolts & Nuts | 316 Stainless available | |
| Stem | Stainless Steel | |
| Wedge | Ductile Iron ASTM A536 / EPDM Encapsulated | |













| Engineering Features | | |
|--------------------------|---|--|
| Valve Rating | All valves are rated at 250 PSI for AWWA service and hydrostatically tested to 500 PSI. All 4"–12", 18" and 20" valves are rated at 200 PSI for UL/FM service. All 14" and 16" valves are rated at 250 PSI for UL/FM service. | |
| Epoxy Coating | Clow corrosion resistant fusion-bonded epoxy coating, conforming to AWWA C550 and NSF 61 Certified, protects both inside and outside of valve. | |
| Polyethylene Ends | High Density bimodal PE4710/PE100, NSF-14, ANSI/NSF-61 with a Notch Tensile (PENT) value > 10,000 hrs, ASTM Method F1473. | |
| Thrust Bearings | Delrin thrust bearings above and below the thrust collar reduce friction and minimize operating torque. | |
| Stainless Steel Hardware | 304 stainless steel nuts and bolts provide long-life corrosion protection. | |
| Copper Alloy Stem | Long, trouble-free life with high strength, non-corrosive copper alloy stem and stem nut. | |
| 100% Coated Wedge | 100% coated wedge ensures bubble-tight seal every time up to 250 PSI. With twin seal design. | |
| Elliptical Bolt Holes | Hole design on MJ connection eliminates the need for anti-rotation bolts. | |
| Lifting Lug | Integrated lifting lugs on follower plate for setting the valve into position. Available 4"-16". | |
| Replaceable O-Rings | Two O-ring seals are replaceable with the valve fully open and subjected to full-rated working pressure. | |

| Part Number | Description | |
|------------------------|--|--|
| OPERATING NUT OPERATOR | | |
| AF263802901175009 | AquaFuse ControlFlo 2" IPS Resilient Wedge Gate Valve DR11 Op-Nut | |
| AF263803901175009 | AquaFuse ControlFlo 3" IPS Resilient Wedge Gate Valve DR11 Op-Nut | |
| AF263804901175009 | AquaFuse ControlFlo 4" IPS Resilient Wedge Gate Valve DR11 Op-Nut | |
| AF263806901175009 | AquaFuse ControlFlo 6" IPS Resilient Wedge Gate Valve DR11 Op-Nut | |
| AF263808901175009 | AquaFuse ControlFlo 8" IPS Resilient Wedge Gate Valve DR11 Op-Nut | |
| AF263810901175009 | AquaFuse ControlFlo 8" IPS Resilient Wedge Gate Valve DR11 Op-Nut | |
| AF263812901175009 | AquaFuse ControlFlo 12" IPS Resilient Wedge Gate Valve DR11 Op-Nut | |
| HAND-WHEEL OPERATOR | | |
| AF263802901275009 | AquaFuse ControlFlo 2" IPS Resilient Wedge Gate Valve DR11 Hand-Wheel | |
| AF263803901275009 | AquaFuse ControlFlo 3" IPS Resilient Wedge Gate Valve DR11 Hand-Wheel | |
| AF263804901275009 | AquaFuse ControlFlo 4" IPS Resilient Wedge Gate Valve DR11 Hand-Wheel | |
| AF263806901275009 | AquaFuse ControlFlo 6" IPS Resilient Wedge Gate Valve DR11 Hand-Wheel | |
| AF263808901275009 | AquaFuse ControlFlo 8" IPS Resilient Wedge Gate Valve DR11 Hand-Wheel | |
| AF263810901275009 | AquaFuse ControlFlo 10" IPS Resilient Wedge Gate Valve DR11 Hand-Wheel | |
| AF263812901275009 | AquaFuse ControlFlo 12" IPS Resilient Wedge Gate Valve DR11 Hand-Wheel | |



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